Dart Aerospace Ltd. Monday, 13/04/2009 10:46:33 AM Date: Jean-Luc Menard User: **Process Sheet** Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** : ANGLE Job Number : 47111 : 11814 **Estimate Number** : D2459 P.O. Number **Part Number** : 13/04/2009 : D2459 REV B S.O. No. : **Drawing Number** This Issue Prsht Rev. : NC : N/A Project Number : MACHINED PARTS : 13/04/2009 ; B First Issue Type **Drawing Revision Previous Run** : 33233 Material **Due Date** : 17/04/2009 Qty: 10 Um: Each Written By Checked & Approved By Comment : Est B 02.04.15 Added inspect level 21 NG **Additional Product** Job Number: Seq. #: Description: 1.0 D6203 Angle Extrusion Comment: Qty.: Total: 1.3125 f(s) 0.1313 f(s)/Unit Angle 6061T6 1.5x1.5x125 Make as per Dwg D2459 Material: 6061-T6 angle 1/8" thick 1.50"x1.00" (or 1.5"x1.5" cut to size) 2.0 BAND SAW BAND SAW Comment: BAND SAW 1.50"x1.00" (or 1.5"x1.5" cut to size) Batch: 3.0 MILLING CONV CONVENTIONAL MILLING MACHINE **Comment: CONVENTIONAL MILLING MACHINE** MILL AS PER D2459 INSPECT PARTS AS THEY COME OFF MACI 4.0 QC2 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 5.0 SECOND CHECK QC8 10 **Comment: SECOND CHECK**

Date: Monday, 13/04/2009 10:46:33 AM User: Jean-Luc Menard **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: ANGLE Job Number: 47111 Part Number: D2459 Job Number: Seq. #: **Machine Or Operation:** Description: 6.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 7.0 QC21 FINAL INSPECTION/W/O RELEASE Comment: FINAL INSPECTION/W/O RELEASE Job Completion Page 2 Form: rprocess

DART AEROSPACE LTD	Work Order:	4111
Description: Augle	Part Number:	12469
Inspection Dwg: 2755 Rev: 13	•	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

х	First Article	Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.257	4.002	0,260				
R-500	±.016	R,500				
1-000	7.010	1.002				
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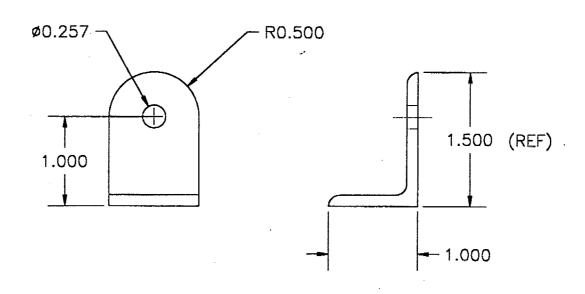
Measured by:	Audited by:	Prototype Approval:
. Date: 07 04/16	Date: 9/04/16	Date:

Rev	Date	Change	Revised by	Approved
Α	•	New Issue	KJ/JLM	





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ANGLE: M/F 6061-T6 EXTRUSION

SHOP COPY
RETURN TO
RETURN TO
ENGINEERING
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO.